

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED

- TYPE G TOP APPROVED ONLY FOR CITY OF CALGARY. APPLICABLE SPECIFICATIONS TO BE FOLLOWED.

ALL ELEVATIONS ARE IN METERS ABOVE SEA LEVEL

LAST REVISION:

PROJECT NUMBER:

APPROXIMATE WEIGHTS

BURY DEPTH

kg

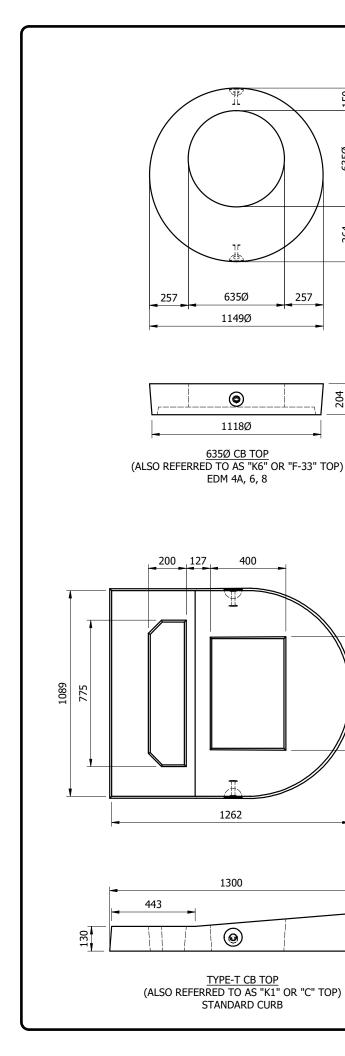
605

PIECE

T1

lb 1,332 SCALE:

DRAWING:



635Ø

1149Ø

(9)

1118Ø

635Ø CB TOP

EDM 4A, 6, 8

400

1262

1300

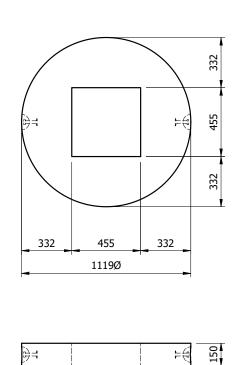
0

TYPE-T CB TOP

STANDARD CURB

257

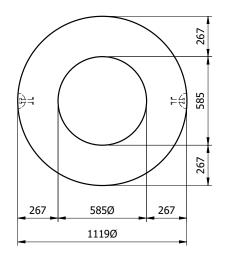
900



TYPE-E CB TOP

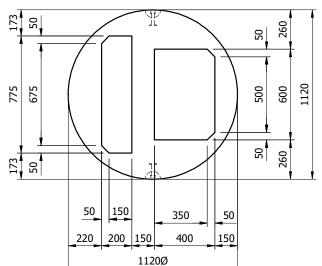
(ALSO REFERRED TO AS "SK7" TOP)

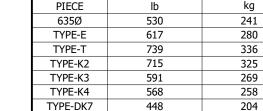
LETH TYPE 1 & ROLLED CURB



TYPE-K4 CB TOP

LETH TYPE 3





APPROXIMATE WEIGHTS

** PARKS CB - 1200Ø BELL x BELL

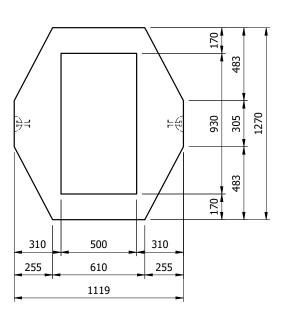
ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED

ALL ELEVATIONS ARE IN METERS ABOVE SEA LEVEL

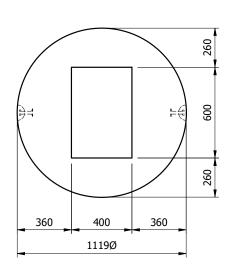
ALL TOP - (2) 4 TON x 3 1/2" LIFTING ANCHORS

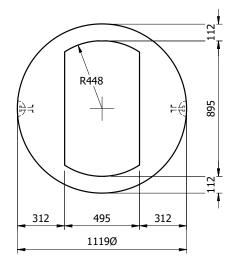
(ALSO REFERRED TO AS "LT" TOP)

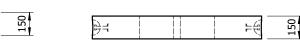
CITY OF EDMONTON TYPE-T CB TOP



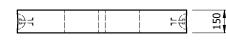
TYPE-K2 CB TOP







TYPE-K3 CB TOP (ALSO REFERRED TO AS "CT" OR "NF-51" TOP) LETH TYPE-2



TYPE-DK7 CB TOP

STANDARD

PROPRIETARY AND CONFIDENTIAL:

CoE TYPE-T

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECON MANUFACTURING LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECON MANUFACTURING LTD. IS PROHIBITED.

Precon Manufacturing Ltd.

PRECON

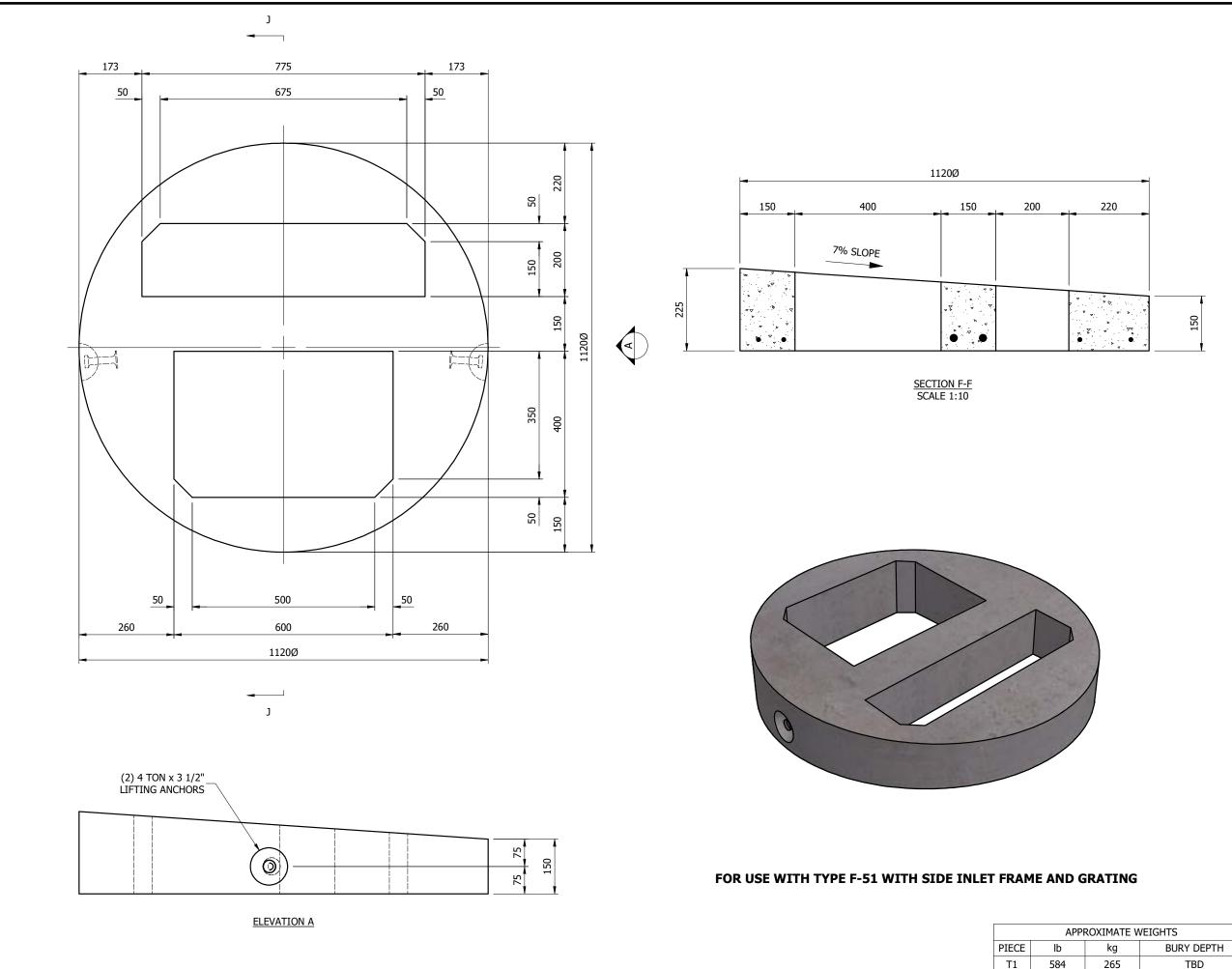
CATCH BASIN MATERIAL

CATCH BASIN TOP DETAILS

STRUCTURE NAME:

CATCH BASIN TOPS

DRAWN:	CHECKED:
DATE CREATED: 11/17/2022	REQUIRED:
LAST REVISION:	SCALE:
PROJECT NUMBER:	DRAWING:



STANDARD STANDARD **TEMPLATE**

PROPRIETARY AND CONFIDENTIAL:

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECON MANUFACTURING LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECON MANUFACTURING LTD. IS PROHIBITED.



Precon Manufacturing Ltd.

PRECON

CATCH BASIN MATERIAL

LOCATION:

DESCRIPTION:

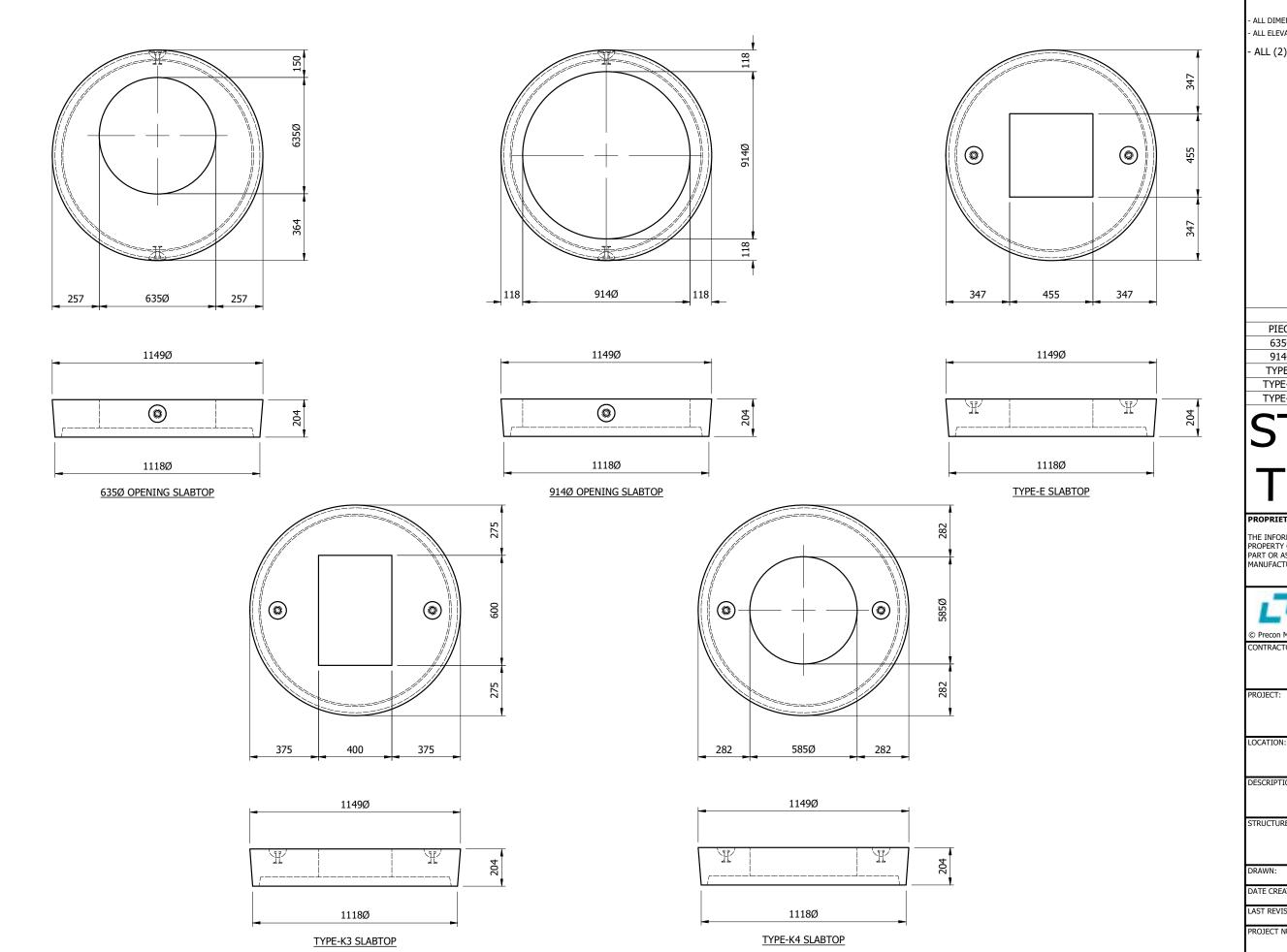
T-TOP

STRUCTURE NAME:

EDMONTON T-TOP

DRAWN:		CHECKED:
DATE CREATED:	11/17/2022	REQUIRED:
LAST REVISION:		SCALE:

PROJECT NUMBER: DRAWING: 265 TBD



ALL (2) 4 TON x 3-1/2" LIFTING ANCHORS

APPROXIMATE WEIGHTS		
_		

STANDARD STANDARD

PROPRIETARY AND CONFIDENTIAL:

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECON MANUFACTURING LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECON MANUFACTURING LTD. IS PROHIBITED.



PRECON

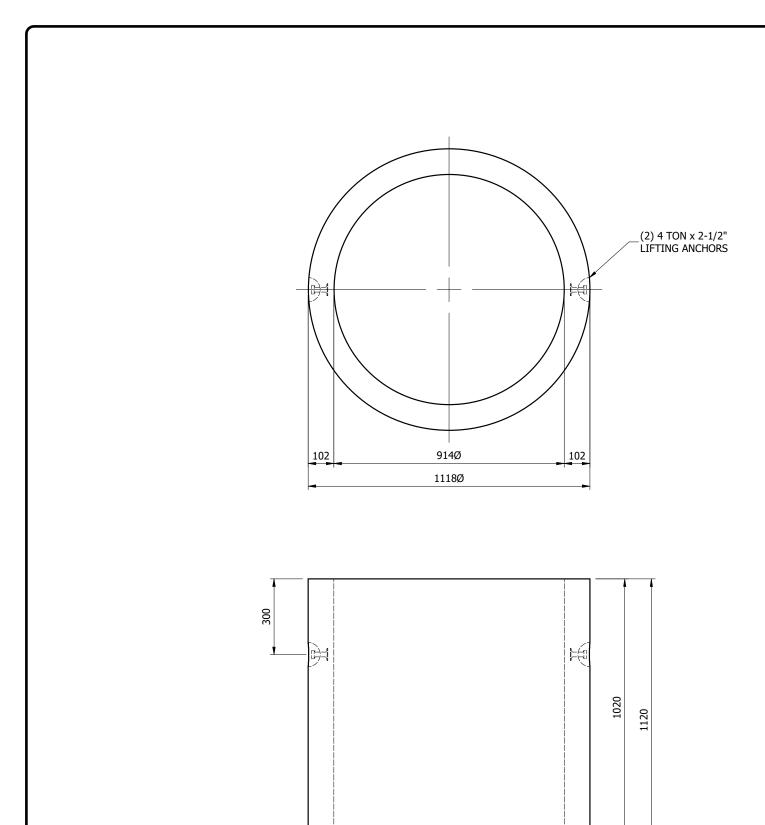
CATCH BASIN MATERIAL

DESCRIPTION:

900Ø SLAB TOPS

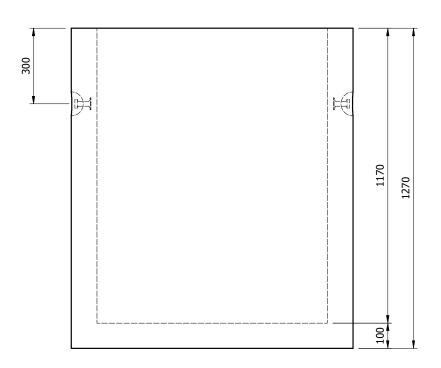
STRUCTURE NAME:

DRAWN:	CHECKED:	
DATE CREATED: 11/18/2022	REQUIRED:	
LAST REVISION:	SCALE:	
PROJECT NUMBER:	DRAWING:	



1070 FLAT TOP





1220 FLAT TOP

STANDARD TEMPLATE IN THE PORT OF THE PORT

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED

ALL ELEVATIONS ARE IN METERS ABOVE SEA LEVEL

PROPRIETARY AND CONFIDENTIAL:

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECON MANUFACTURING LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECON MANUFACTURING LTD. IS PROHIBITED.



Precon Manufacturing Ltd.

PRECON

0.1507

CATCH BASIN MATERIAL

LOCATION:

DESCRIPTION

900Ø FLAT TOP CATCH BASINS

STRUCTURE NAME:

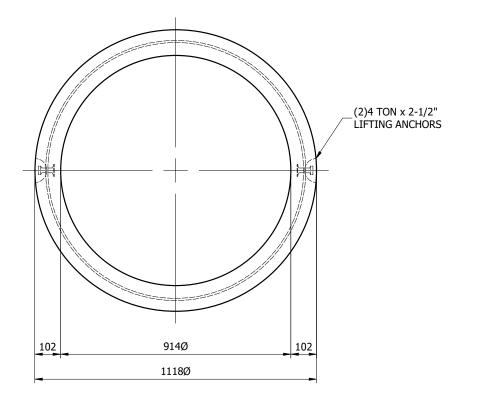
PROJECT NUMBER:

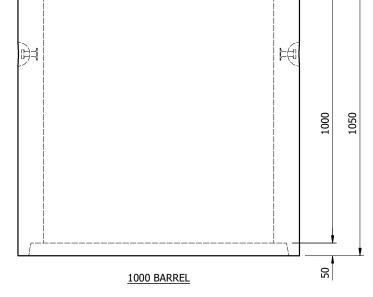
DRAWN:		CHECKED:
DATE CREATED:	11/18/2022	REQUIRED:
LAST REVISION:		SCALE:

DRAWING:

APPROXIMATE WEIGHTS

PIECE | Ib | kg | BURY DEPTH |
1070 | 2,278 | 1,034 | 1220 | 2,537 | 1,151 | -





NOT

- ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED
- ALL ELEVATIONS ARE IN METERS ABOVE SEA LEVEL
- DRAWING IS FOR INFORMATION PURPOSES ONLY NOT FOR PRODUCTION PURPOSES

APPROXIMATE WEIGHTS		
PIECE	lb	kg
300	558	254
600	1,076	489
1000	1,766	803

STANDARD TEMPLATE

PROPRIETARY AND CONFIDENTIAL:

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECON MANUFACTURING LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECON MANUFACTURING LTD. IS PROHIBITED.

PRECON

© Precon Manufacturing Ltd.

www.precon.ca 1-80

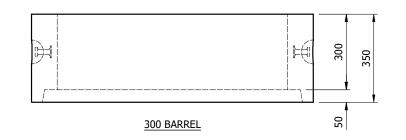
LOCATION:

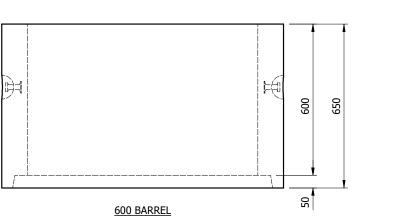
DESCRIPTION

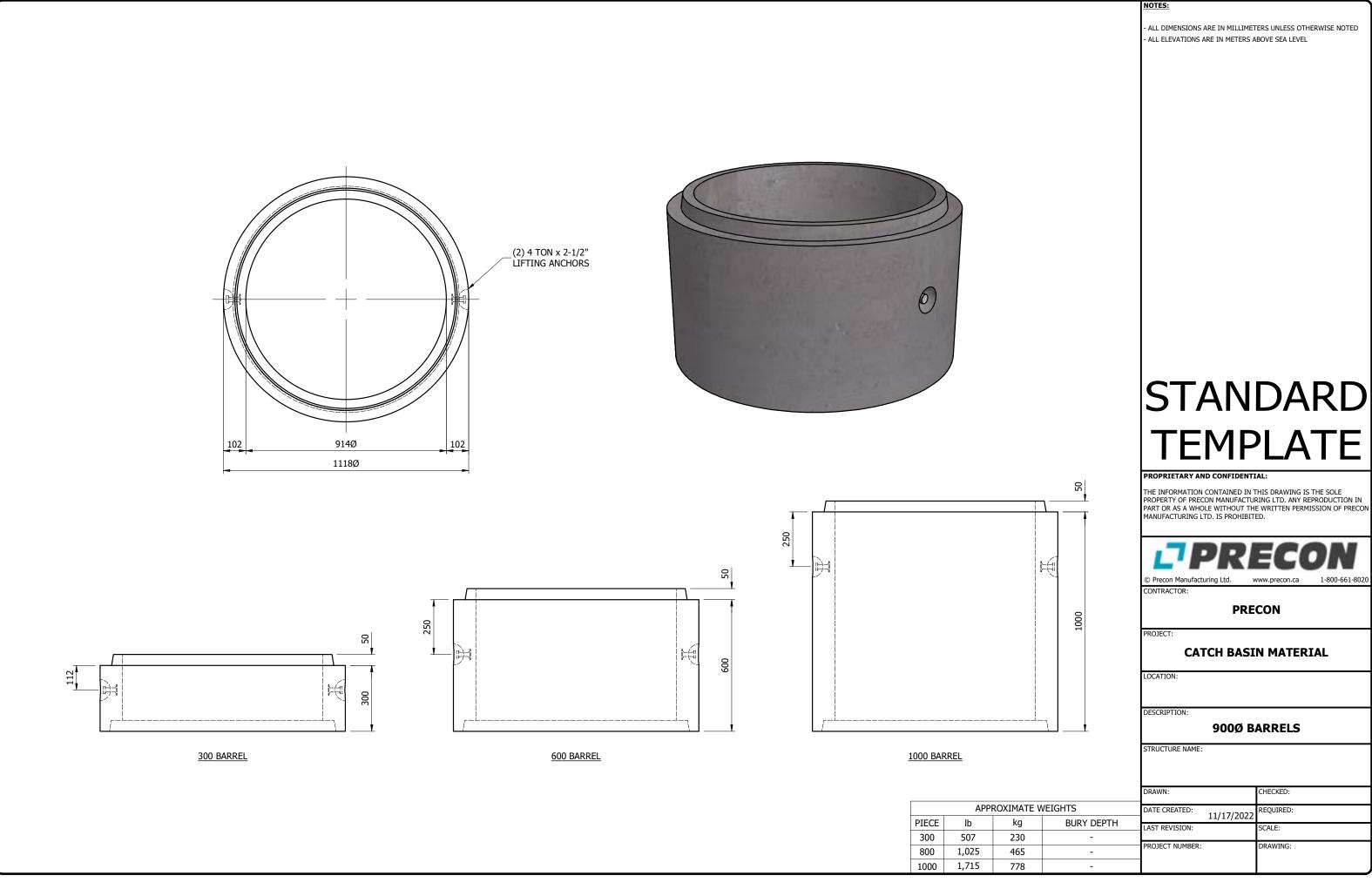
900Ø FLAT TOP BARRELS

STRUCTURE NAME:

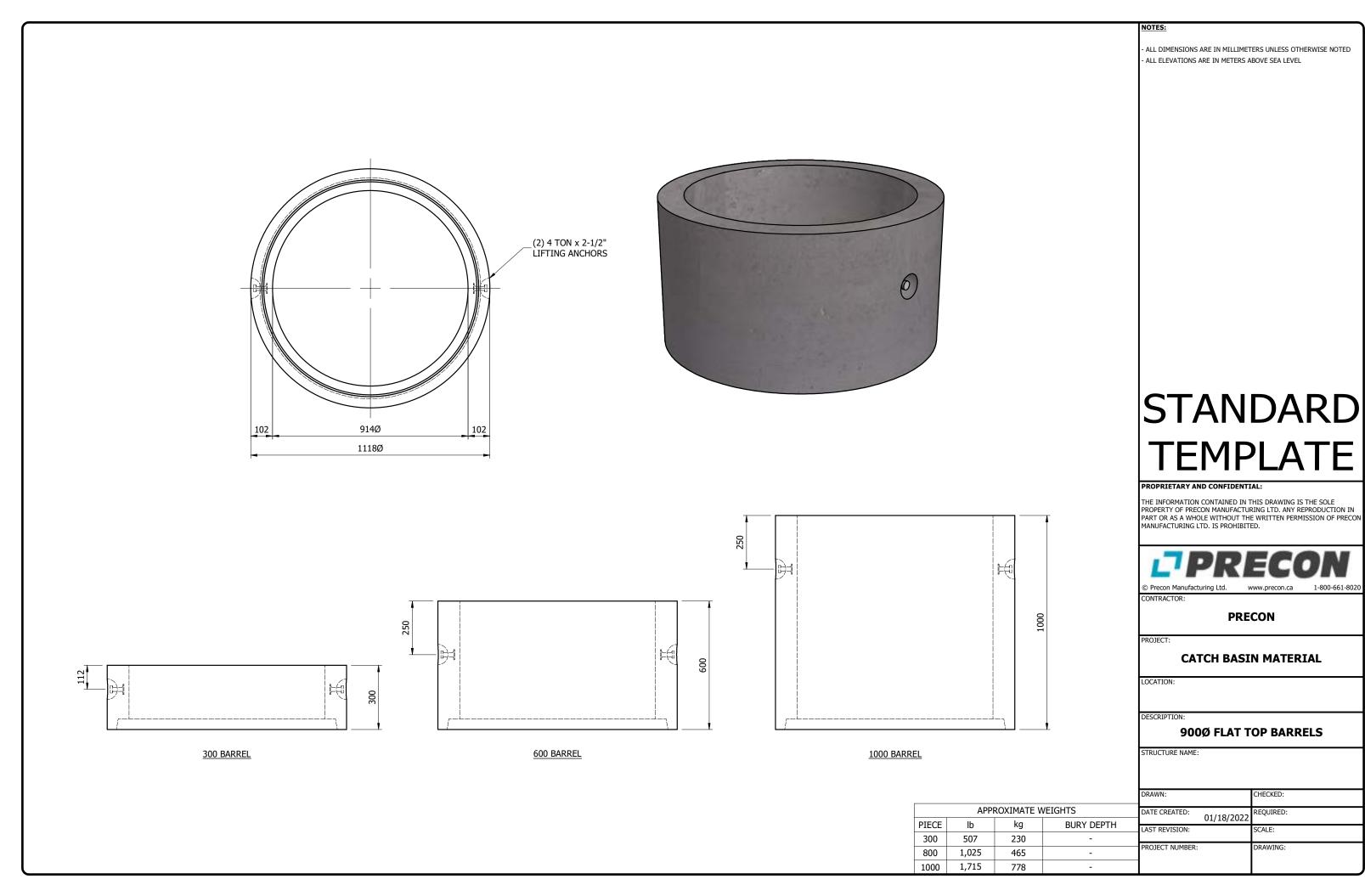
DRAWN:		CHECKED:	
	R.GRANT		
DATE CREATED:	04/20/2022	REQUIRED:	
LAST REVISION:		SCALE:	
	-	1:	1!
PROJECT NUMBER:		DRAWING:	



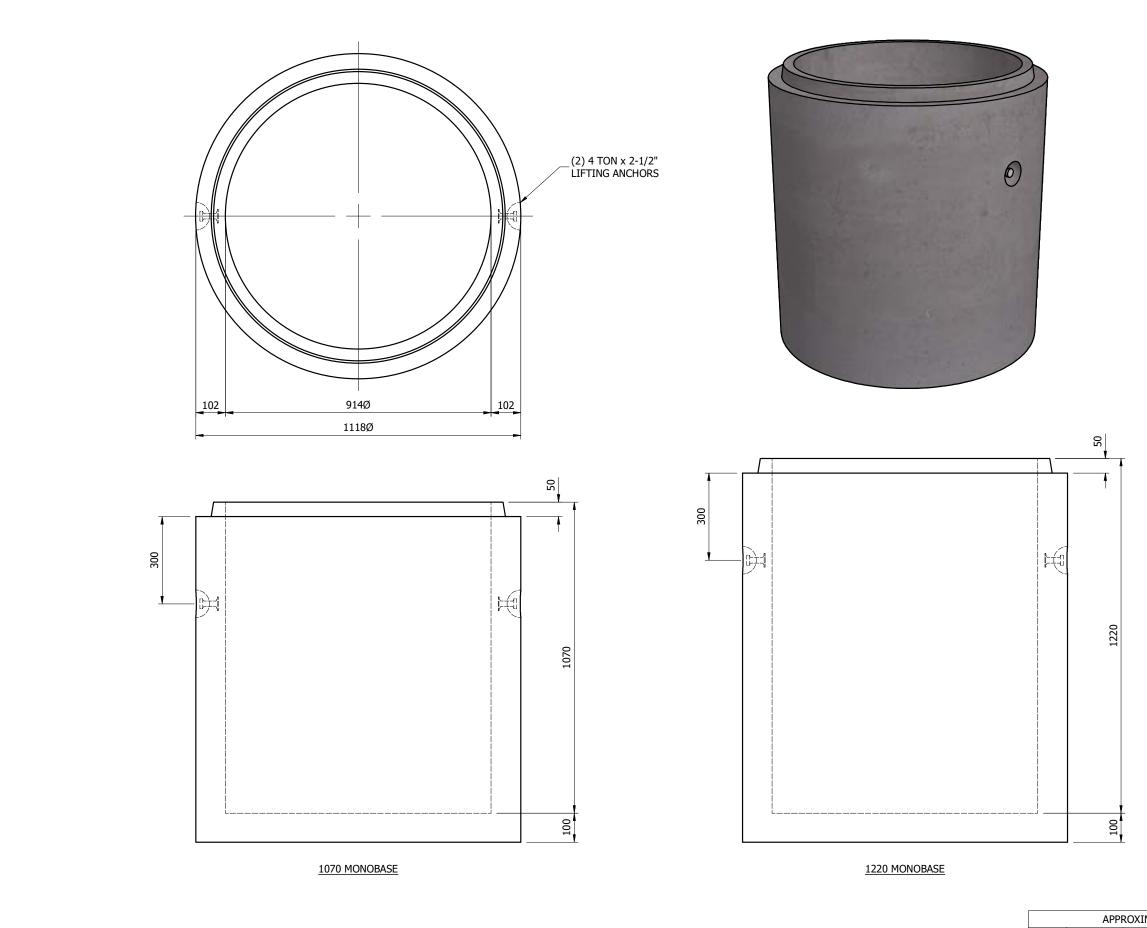




asins\00 - Parts (2022)\02 - Parts - Catch Basin - Barrels\CB Barrel Assembly.iam



og\01 - Catch Basins\00 - Parts (2022)\02 - Parts - Catch Basin - Barrels_CB Flat Top Barrels.iam



STANDARD STANDARD STANDARD **TEMPLATE**

PROPRIETARY AND CONFIDENTIAL:

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECON MANUFACTURING LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECON MANUFACTURING LTD. IS PROHIBITED.



PRECON

CATCH BASIN MATERIAL

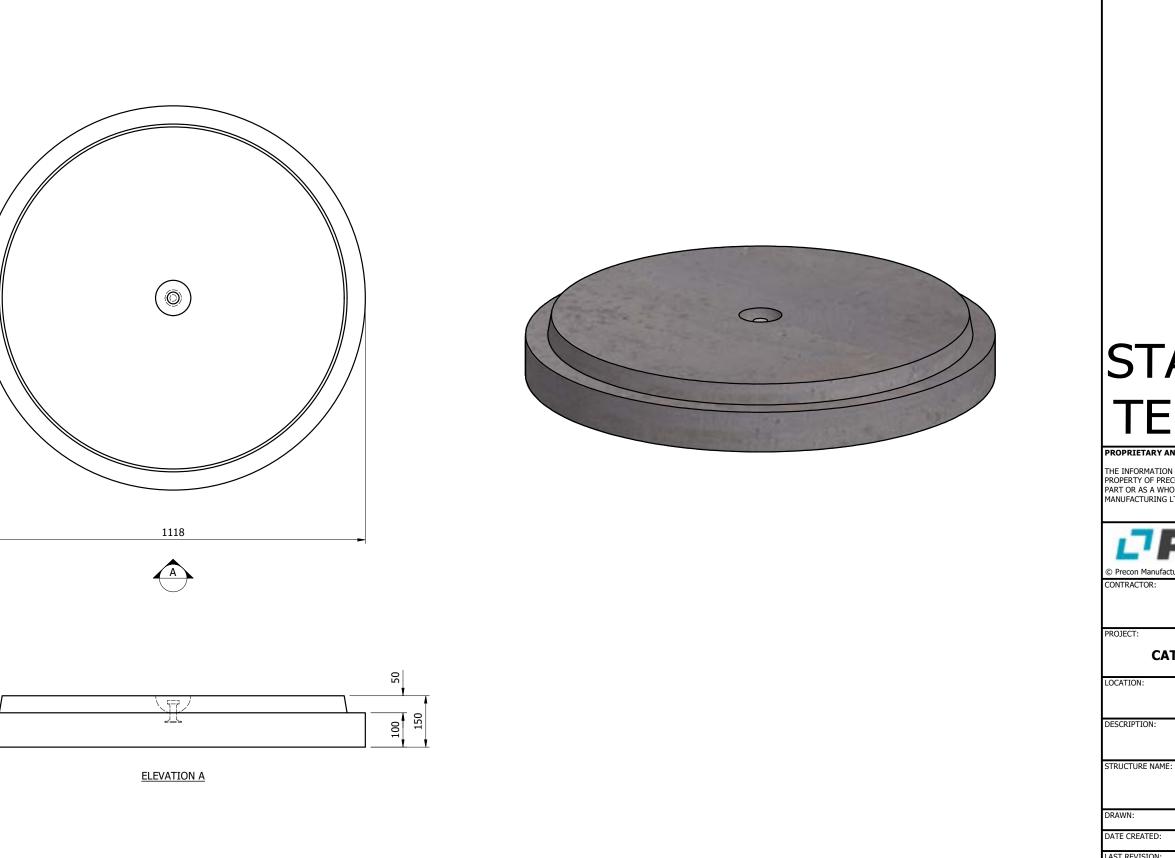
DESCRIPTION:

900Ø MONOBASE

STRUCTURE NAME:

DRAWN:		CHECKED:
DATE CREATED:	11/16/2022	REQUIRED:
LAST REVISION:		SCALE:

APPROXIMATE WEIGHTS PIECE kg BURY DEPTH PROJECT NUMBER: DRAWING: 1070 2,314 1,049 2,573 1,167 1220



STANDARD TEMPLATE STREET

PROPRIETARY AND CONFIDENTIAL:

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECON MANUFACTURING LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECON MANUFACTURING LTD. IS PROHIBITED.



PRECON

CATCH BASIN MATERIAL

900Ø SLAB BASE

APPROXIMATE WEIGHTS

kg

218

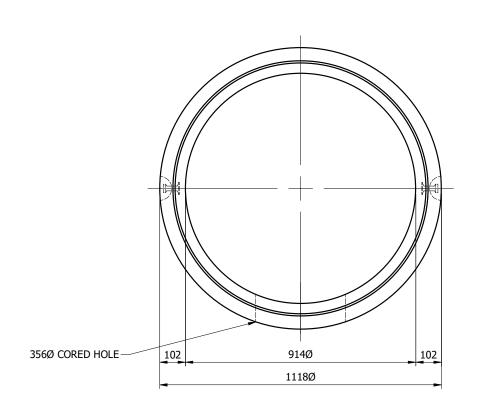
PIECE

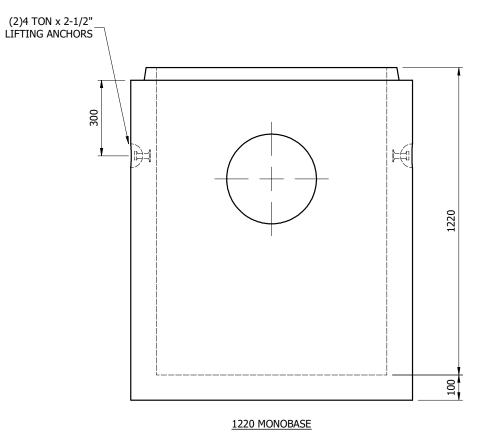
B1

479

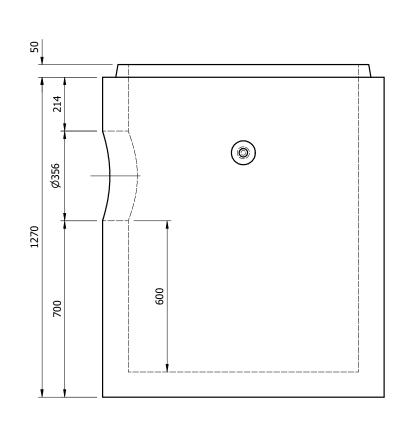
DRAWN:		CHECKED:
DATE CREATED:	11/16/2022	REQUIRED:
LAST REVISION:		SCALE:

PROJECT NUMBER: DRAWING: BURY DEPTH









STANDARD

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED

ALL ELEVATIONS ARE IN METERS ABOVE SEA LEVEL

- DESIGNED FOR MD OF WOOD BUFFALO & GRAND PRAIRIE

TEMPLATE

PROPRIETARY AND CONFIDENTIAL:

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECON MANUFACTURING LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECON MANUFACTURING LTD. IS PROHIBITED.



PRECON

CATCH BASIN MATERIAL

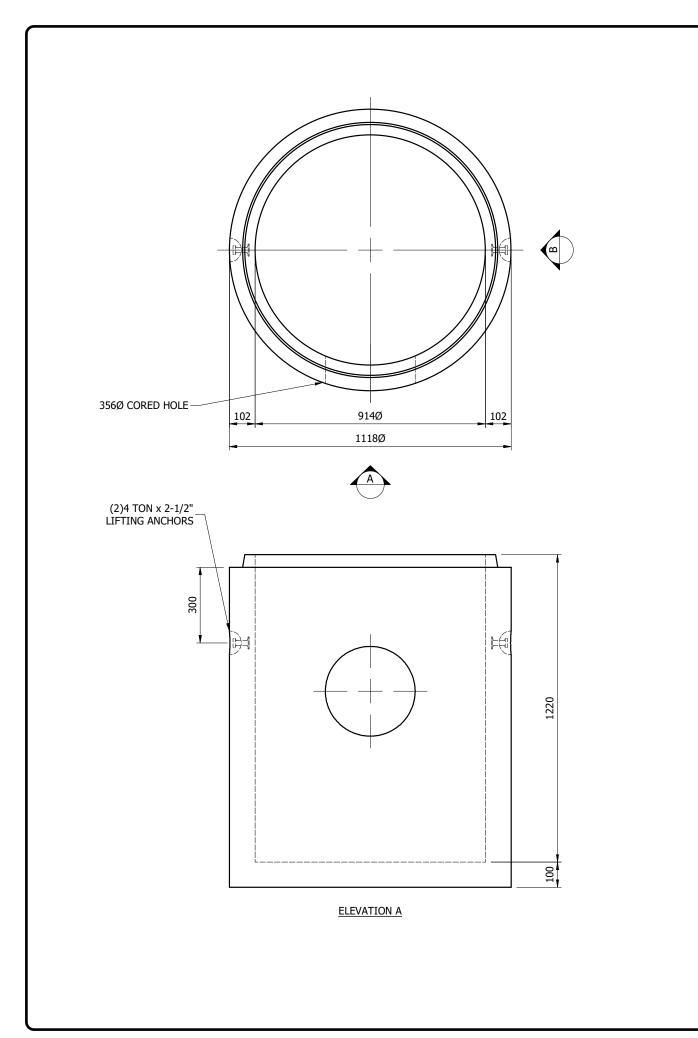
DESCRIPTION:

900Ø MONOBASE

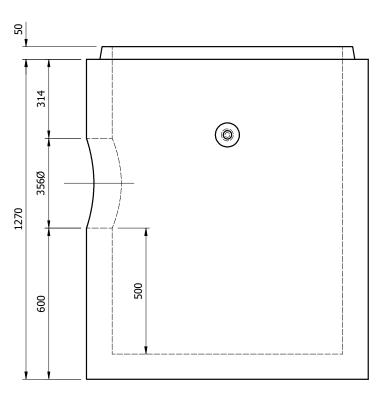
STRUCTURE NAME:

DRAWN:		CHECKED:
	T. AIKEMA	
DATE CREATED:	12/13/2022	REQUIRED:
LACT DEVICION:		CCALE:

APPROXIMATE WEIGHTS PROJECT NUMBER: DRAWING: PIECE kg BURY DEPTH 2,573 1,167 1220







ELEVATION B

NOTE

- ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED
- ALL ELEVATIONS ARE IN METERS ABOVE SEA LEVEL

- DESIGNED FOR CITY OF EDMONTON

STANDARD TEMPLATE

PROPRIETARY AND CONFIDENTIAL:

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECON MANUFACTURING LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECON MANUFACTURING LTD. IS PROHIBITED.



CONTRACTOR:

2001507

CATCH BASIN MATERIAL

PRECON

LOCATION

DESCRIPTION:

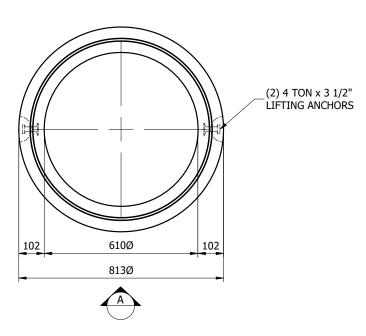
900Ø MONOBASE

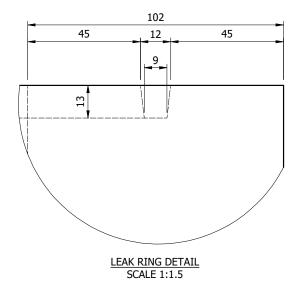
STRUCTURE NAME:

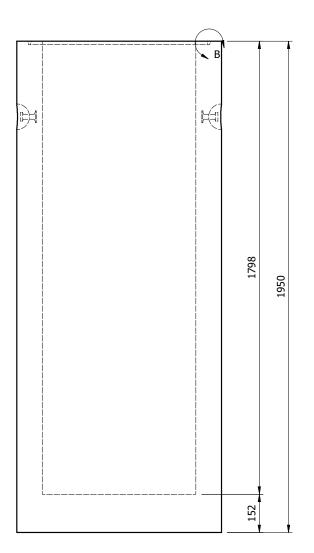
DRAWN:		CHECKED:
	T. AIKEMA	
DATE CREATED:	12/13/2022	REQUIRED:
LAST REVISION:		SCALE:

| APPROXIMATE WEIGHTS | PIECE | Ib | kg | BURY DEPTH | 1220 | 2,573 | 1,167 | -

SCALE: 1:1
DRAWING:











- ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED
- ALL ELEVATIONS ARE IN METERS ABOVE SEA LEVEL
- MANUFACTURED TO CSA A257-19

STANDARD **TEMPLATE**

PROPRIETARY AND CONFIDENTIAL:

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECON MANUFACTURING LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PRECON MANUFACTURING LTD. IS PROHIBITED.



Precon Manufacturing Ltd.

PRECON

CATCH BASIN MATERIAL

600Ø 1950 CATCH BASIN

STRUCTURE NAME:

DRAWN:		CHECKED:
DATE CREATED:	11/18/2022	REQUIRED:
LACT DEVISION:		SCALE:

APPROXIMATE WEIGHTS PROJECT NUMBER: DRAWING:

1,168

PIECE 1950

2,575